

UNITED STATES DISTRICT COURT
DISTRICT OF CONNECTICUT

UNITED TECHNOLOGIES CORP.,

CIVIL NO. 3:10-cv-01523-SRU

Plaintiff,

:

Jury Trial Demanded

V.

:

:

ROLLS-ROYCE PLC and
ROLLS-ROYCE GROUP PLC

:

NOVEMBER 5, 2010

:

:

Defendants.

:

:

:

FIRST AMENDED COMPLAINT FOR PATENT INFRINGEMENT

1. Plaintiff, United Technologies Corporation (“UTC”), brings this action against Defendants, Rolls-Royce Group plc and Rolls-Royce plc (collectively referred to herein as “Rolls-Royce”), for patent infringement under the patent laws of the United States, Title 35, United States Code, including 35 U.S.C. § 281.

2. Upon information and belief, Defendants, Rolls-Royce, have engaged and continue to engage in unlawful infringement of Plaintiff UTC’s Spear, *et al.*, United States Patent No. U.S. RE38,040 E (“the ’040 reissue patent”), for “Swept Turbomachinery Blade.”

3. A true and correct copy of the ’040 reissue patent is attached hereto as Exhibit 1.

The Parties

4. Plaintiff, UTC, is a Delaware corporation having its principal place of business at the United Technologies Building, Hartford, Connecticut 06101. Pratt & Whitney (“PW”), is a

division of UTC, and is headquartered in East Hartford, Connecticut. PW designs, manufactures, and supports jet engines and jet engine parts for civil and military aircraft.

5. Defendant, Rolls-Royce Group plc (“Rolls-Royce Group”), is an English and Welsh corporation, with its principal place of business at 65 Buckingham Gate, London SW1E6AT, England, United Kingdom. Rolls-Royce Group is involved in the design, research and development, engineering and testing, manufacture, and sale of turbomachinery blades, and engines, and components thereof, among other products.

6. Defendant, Rolls-Royce plc, is a wholly-owned subsidiary of Rolls-Royce Group, having its principal place of business at 65 Buckingham Gate, London SW1E6AT, England, United Kingdom. Defendant, Rolls-Royce plc, among other activities, designs, manufactures, and supports jet engines and jet engine parts for civil and military aircraft.

Jurisdiction and Venue

7. The Court has jurisdiction over this action pursuant to 28 U.S.C. §§ 1331 and 1338(a).

8. PW has assembly, testing, and manufacturing facilities in East Hartford, Connecticut, and Middletown, Connecticut, among other places. At these two Connecticut facilities, PW assembles, tests, and manufactures turbomachinery blades, engines, and components thereof, covered by the '040 reissue patent.

9. Defendants, Rolls-Royce, do business in Connecticut and throughout the United States and in many countries throughout the world. In particular, Rolls-Royce employees are stationed to work in Connecticut in connection with Rolls-Royce's participation in

International Aero Engines (“IAE”), a joint venture between Rolls-Royce and UTC that is based in East Hartford, Connecticut.

10. The Court has personal jurisdiction over Defendants, Rolls-Royce, for at least the following reasons:

- a. Defendants, Rolls-Royce, either themselves or through agents they control, subsidiaries, and others, are doing business in the United States, this State, and this judicial district;
- b. Defendants, Rolls-Royce, either themselves or through agents they control, subsidiaries, and others, have substantial, continuous, and systematic contacts with the United States, this State and this judicial district, and have purposefully availed themselves of the privilege of conducting business in this State and this judicial district, thereby invoking the benefits and protections of the law of the State of Connecticut; and
- c. Defendants, Rolls-Royce, either themselves or through agents they control, subsidiaries, and others, conduct business operations in this judicial district.

11. Venue is proper in this district under 28 U.S.C. §1391(b), (c) and (d) and 28 U.S.C. § 1400(b), for at least the following reasons:

- a. Defendant, Rolls-Royce Group, is a foreign corporation;

- b. Defendants, Rolls-Royce, transact business and are found within this District either themselves or through agents they control, subsidiaries, and others;
- c. Defendants Rolls-Royce's employees work in this District in connection with Rolls-Royce's participation in IAE;
- d. Plaintiff, UTC, is headquartered in this judicial district, the invention of the '040 reissue patent was made in this judicial district, substantial business relying on the competitive advantages of the invention of the '040 reissue patent is conducted in this judicial district, and most of the evidence available to UTC—including witnesses, documents, engineering and manufacturing materials, as well as large and difficult-to-transport physical exhibits (that may be subject to physical inspection during discovery and trial)—are located in this judicial district;
- e. UTC's employees, local sub-contractors and suppliers, and the citizens of Connecticut have a substantial interest in the outcome of this action; and
- f. As a result of the activities complained of, Plaintiff, UTC, is suffering and will continue to suffer harm in this judicial district.

Background

12. Today's jet aircraft are propelled by the thrust generated by jet engines. The thrust forces the aircraft forward, causing air to flow over the wings.

13. Most commercial aircraft in service today use turbofan engines. Turbofan engines typically have several stages: a fan, a compressor, a combustor, and a turbine. Each of the fan, compressor, combustor, and turbine stages has a series of blades. In a turbofan engine, the intake air that is drawn into the engine by the fan is divided into two streams: “bypass” air and “primary” or “core” air. Most of the intake air is channeled into a passage that directs the “bypass” air around the core of the engine, bypassing the compressor, combustor, and turbine, and exhausts it out the rear of the engine. The remaining portion of the intake air, the “primary” or “core” air, is directed to the core of the engine where it is compressed through the compressor and ignited with fuel in the combustor, which creates a hot accelerated gas that drives the turbine stages, and the gases are then passed through the exhaust nozzle, where it joins the bypass air. The primary or core air provides the gasses needed to drive the fan and power the engine, while the bypass air generates the majority of the thrust that drives the aircraft forward.

14. The '040 reissue patent discloses and claims an invention for improving the engine through the design of certain turbomachinery blades.

15. Plaintiff, UTC, and Defendants, Rolls-Royce, are direct competitors in the market for large commercial jet engines.

16. On March 18, 2003, the '040 reissue patent was duly and legally issued to inventors David A. Spear, Bruce P. Biederman, and John A. Orosa.

17. The '040 reissue patent has been duly and legally assigned to UTC.

18. The '040 reissue patent is a reissue of Spear, *et al.*, U.S. Patent No. 5,642,985 (“the '985 patent”), for “Swept Turbomachinery Blade,” which was filed on November 17, 1995, and issued on July 1, 1997.

19. The '985 patent has been duly and legally assigned to UTC.

20. Neither the '040 reissue patent nor the '985 patent, from which the '040 reissue patent reissued, has been the subject of prior litigation.

21. While the '040 reissue patent was pending, UTC filed a continuation application, U.S. Application No. 09/874,931 (“the '931 application”), claiming priority to the parent application of the '985 patent. The United States Patent and Trademark Office (“PTO”), declared an interference between the '931 application and Defendant Rolls-Royce plc’s Rowlands, U.S. Patent No. 6,071,077 (“the '077 patent), for “Swept Fan Blade” (Jun. 6, 2000), and the parties litigated the interference through appeal.

22. The interference proceeding and subsequent litigation were limited to the sole question of whether UTC’s '931 application and Rolls-Royce’s '077 patent claimed the same invention, or whether claim 23 of UTC's '931 application rendered claim 8 of Rolls-Royce's patent obvious. None of the '040 reissue patent claims asserted in this infringement action was in issue in the interference proceeding. None of the products accused in this action of infringing the '040 reissue patent was in issue. The PTO and the courts in the prior proceedings did not construe the claims of the '040 reissue patent at issue in the present action, rule on the validity or enforceability of those claims, or determine whether the accused products infringe the claims of the '040 reissue patent. Nor did they determine damages based on the '040 reissue patent. In short, the interference proceeding did not address or resolve the issues presented in this action.

23. Rolls-Royce has filed an infringement action on its '077 patent in the Eastern District of Virginia but, as with the interference, that action has not involved and will not address or resolve the validity, infringement, enforceability, and damages issues presented in this action.

Count 1—Infringement of U.S. Reissue Patent No. RE38,040

24. Plaintiff, UTC, incorporates by reference the allegations contained in Paragraphs 1 through 23 of the First Amended Complaint, as if fully set forth herein.

25. Defendants, Rolls-Royce, have infringed and continue to infringe the '040 reissue patent by importing into the United States, using within the United States, offering to sell in the United States, and selling in the United States turbomachinery blades, engines, and components thereof, as part of, for example, the Trent 900 and Trent 1000 engines.

26. Defendants Rolls-Royce's activities have been without express or implied license from Plaintiff, UTC.

27. Defendants, Rolls-Royce, have had notice of the '040 reissue patent since at least 2003.

28. Defendants, Rolls-Royce, have had notice of their infringement of the '040 reissue patent since at least their receipt of this Amended Complaint.

29. Defendants, Rolls-Royce, have infringed and continue to infringe the '040 reissue patent both directly and indirectly.

30. Defendants, Rolls-Royce, have infringed and continue to infringe the '040 reissue patent by contributing to infringement by others, and by inducing others to infringe, the '040 reissue patent.

31. On information and belief, Defendants Rolls-Royce's infringement of the '040 reissue patent has been willful and deliberate.

32. Defendants, Rolls-Royce, have infringed and continue to infringe and are likely to continue to do so in the future, unless and until enjoined by this Court.

33. As a result of Defendants Rolls-Royce's conduct, Plaintiff, UTC, has suffered, and will continue to suffer, substantial and irreparable harm for which there is no adequate remedy at law.

34. Plaintiff, UTC, is entitled to injunctive relief against Defendants Rolls-Royce's infringement pursuant to 35 U.S.C. § 283.

35. As a result of Defendants Rolls-Royce's infringement of the '040 patent, Plaintiff, UTC, has been damaged, will be further damaged, and is entitled to be compensated for such damages, pursuant to 35 U.S.C. § 284, in an amount to be determined at trial.

Jury Trial Demanded

36. Plaintiff, UTC, demands a trial by jury on all appropriate issues.

Prayer for Relief

37. Therefore, upon final hearing or trial, Plaintiff, UTC, prays for the following relief:

- A. A judgment that Defendants, Rolls-Royce, have infringed the '040 reissue patent;

- B. A judgment and order permanently restraining and enjoining Defendants, Rolls-Royce, their directors, officers, employees, servants, agents, affiliates, subsidiaries, others controlled by them, and all persons in active concert or participation with any of them, from further infringing the '040 reissue patent;
- C. A judgment and order requiring Defendants, Rolls-Royce, to pay damages to Plaintiff, UTC, adequate to compensate it for Defendants Rolls-Royce's wrongful infringing acts, in accordance with 35 U.S.C. § 284;
- D. A finding in favor of Plaintiff, UTC, that this is an exceptional case, under 35 U.S.C. § 285, and an award to Plaintiff, UTC, of its costs, including its reasonable attorney fees and other expenses incurred in connection with this action;
- E. A judgment and order requiring the Defendants, Rolls-Royce, to pay to Plaintiff, UTC, pre-judgment interest under 35 U.S.C. § 284, and post-judgment interest under 28 U.S.C. § 1961, on all damages awarded; and
- F. Such other costs and further relief to which Plaintiff, UTC, is entitled.

RESPECTFULLY SUBMITTED,

PLAINTIFF,
UNITED TECHNOLOGIES CORP.

By: /s/Andrea Donovan Napp
Craig A. Raabe (ct04116)
craabe@rc.com
Andrea Donovan Napp (ct26637)
anapp@rc.com
ROBINSON & COLE LLP
280 Trumbull Street
Hartford, CT 06103-3597
Telephone: 860-275-8304
Facsimile: 860-275-8299

Admitted Pro Hac Vice:
Michael J. Valaik
BARTLIT BECK HERMAN
PALENCHAR & SCOTT LLP
54 West Hubbard St.
Chicago, IL 60654
Telephone: 312-494-4400
Facsimile: 312-494-4440

EXHIBIT 1



USOORE38040E

(19) **United States**
 (12) **Reissued Patent**
Spear et al.

(10) **Patent Number:** **US RE38,040 E**
 (45) **Date of Reissued Patent:** **Mar. 18, 2003**

(54) **SWEPT TURBOMACHINERY BLADE**

FOREIGN PATENT DOCUMENTS

(75) Inventors: **David A. Spear**, deceased, late of Manchester, CT (US); by **Dennis N. Kantor**, executor, East Hartford, CT (US); **Bruce P. Biederman**, West Hartford, CT (US); **John A. Orosa**, Palm Beach Gardens, FL (US)

EP	0266298	5/1988
EP	0774567	5/1997
EP	0801230	10/1997
FR	2459387	1/1981
SU	1528965	12/1989
WO	WO9107593	5/1991

OTHER PUBLICATIONS

(73) Assignee: **United Technologies Corporation**, Hartford, CT (US)

Leading edge sweep angle profiles of fan blades of Pratt & Whitney PW305 and PW306 gas turbine engines (no date).
 Puterbaugh et al., "Design of a Rotor Incorporating Meridional Sweep and Circumferential Lean for Shock Loss Attenuation," Feb. 1987, Contract AFWAL-TR-86-2013, Aero Propulsion Laboratories, Air Force Wright Aeronautical Laboratories, Wright-Patterson Air Force Base, Ohio.
 Cheatham et al., "Parametric Blade Study," Nov. 1989, Report No. WRDC-TR-89-2121, Aero Propulsion and Power Laboratory, Wright Aeronautical Research & Development Center, Wright-Patterson Air Force Base, Ohio.
 European Search Report, dated Feb. 25, 1998, in EP 774,567.
 European Patent Office Official Action, dated Sep. 24, 1998, in EP 774,567.

(21) Appl. No.: **09/343,736**

(22) Filed: **Jun. 30, 1999**

Related U.S. Patent Documents

Reissue of:

(64) Patent No.: **5,642,985**
 Issued: **Jul. 1, 1997**
 Appl. No.: **08/559,965**
 Filed: **Nov. 17, 1995**

U.S. Applications:

(63) Continuation of application No. 09/874,931, filed on Jun. 5, 2001.

(51) Int. Cl.⁷ **F01D 5/14**
 (52) U.S. Cl. **415/181; 416/238; 416/242**
 (58) Field of Search **415/181, 220; 416/238, 242, 243**

Primary Examiner—Christopher Verdier

(74) Attorney, Agent, or Firm—David M. Quinlan, P.C.

(57) **ABSTRACT**

A swept turbomachinery blade for use in a cascade of such blades is disclosed. The blade (12) has an airfoil (22) uniquely swept so that an endwall shock (64) of limited radial extent and a passage shock (66) are coincident and a working medium (48) flowing through interblade passages (50) is subjected to a single coincident shock rather than the individual shocks. In one embodiment of the invention the forwardmost extremity of the airfoil defines an inner transition point (40) located at an inner transition radius $r_{t\text{-inner}}$. The sweep angle of the airfoil is nondecreasing with increasing radius from the inner transition radius to an outer transition radius $r_{t\text{-outer}}$, radially inward of the airfoil tip (26), and is nonincreasing with increasing radius between the outer transition radius and the airfoil tip.

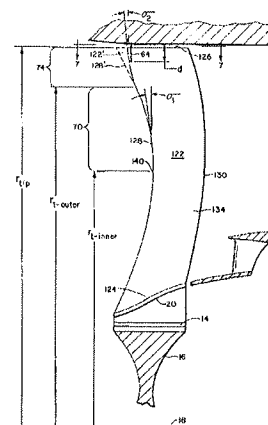
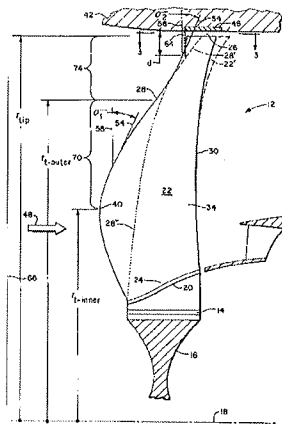
(56) **References Cited**

U.S. PATENT DOCUMENTS

1,964,525 A	6/1934	McMahan	170/159
2,154,313 A	4/1939	McMahan	230/274
2,628,768 A	2/1953	Kantrowitz	
2,660,401 A *	11/1953	Hull, Jr.	416/243
2,689,681 A	9/1954	Sabatiuk	
2,915,238 A	12/1959	Szydowski	230/134
2,934,259 A	4/1960	Hausmann	415/181
2,935,246 A	5/1960	Roy	415/181
3,416,725 A	12/1968	Bohanon	230/259

(List continued on next page.)

37 Claims, 7 Drawing Sheets



US RE38,040 E

Page 2

U.S. PATENT DOCUMENTS

3,444,817 A	5/1969	Caldwell	103/88	4,726,737 A	2/1988	Weingold et al.	416/223 A
3,692,425 A	9/1972	Erwin	415/181	4,737,077 A	4/1988	Vera	416/242
3,989,406 A	11/1976	Bliss	415/1	4,784,575 A	11/1988	Nelson et al.	416/226
4,012,165 A	3/1977	Kraig	415/145	5,064,345 A	11/1991	Kimball	416/169 A
4,012,172 A	3/1977	Schwaar et al.	416/228	5,112,192 A	5/1992	Weetman	416/201 A
4,358,246 A	11/1982	Hanson et al.	416/223 R	5,167,489 A	12/1992	Wadia et al.	415/182.1
4,370,097 A	1/1983	Hanson et al.	416/228	5,584,661 A	12/1996	Brooks	416/238
4,408,957 A	10/1983	Kurzock et al.	415/181	6,071,077 A	6/2000	Rowlands	
4,714,407 A	* 12/1987	Cox et al.	415/181				

* cited by examiner

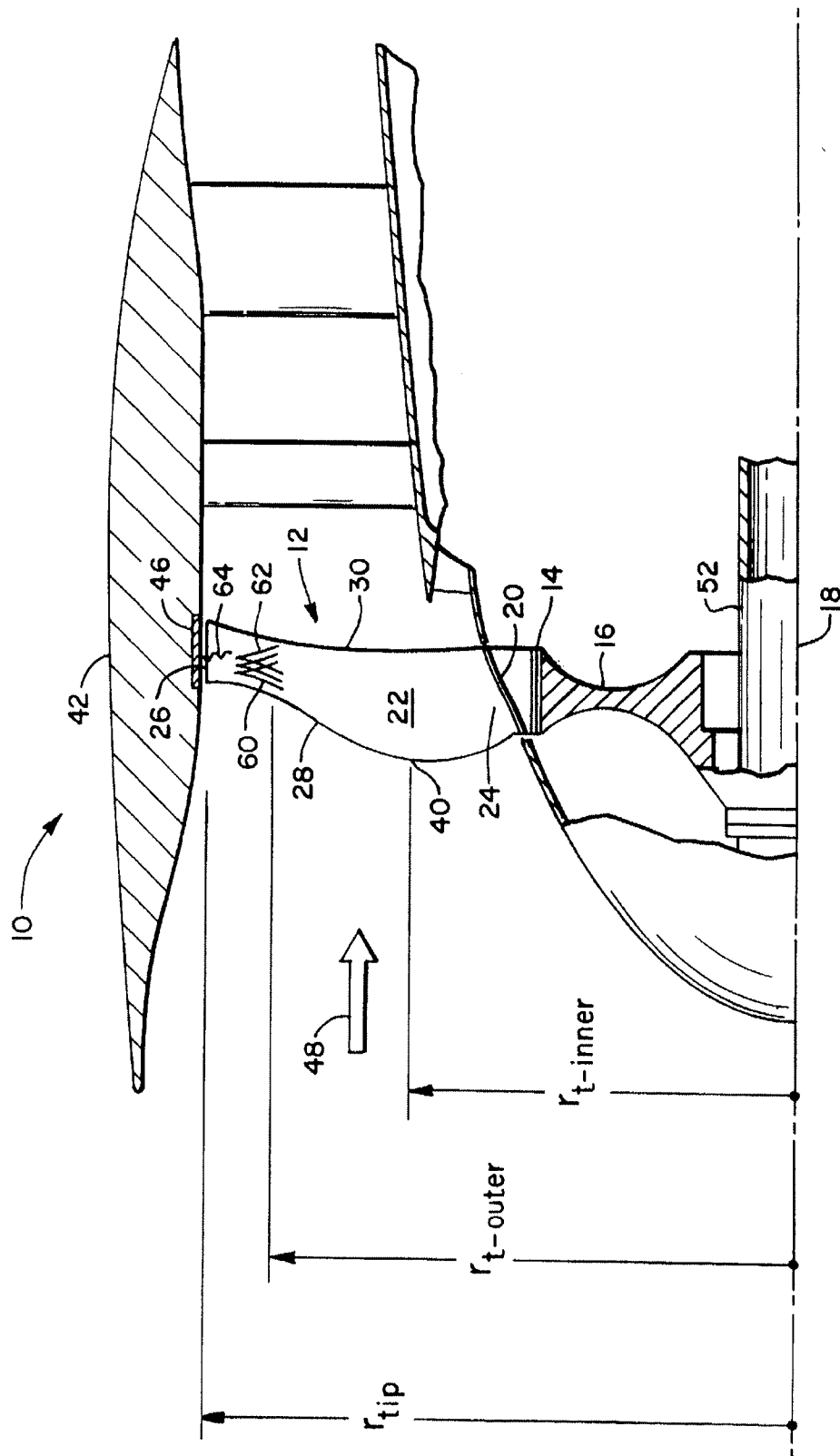
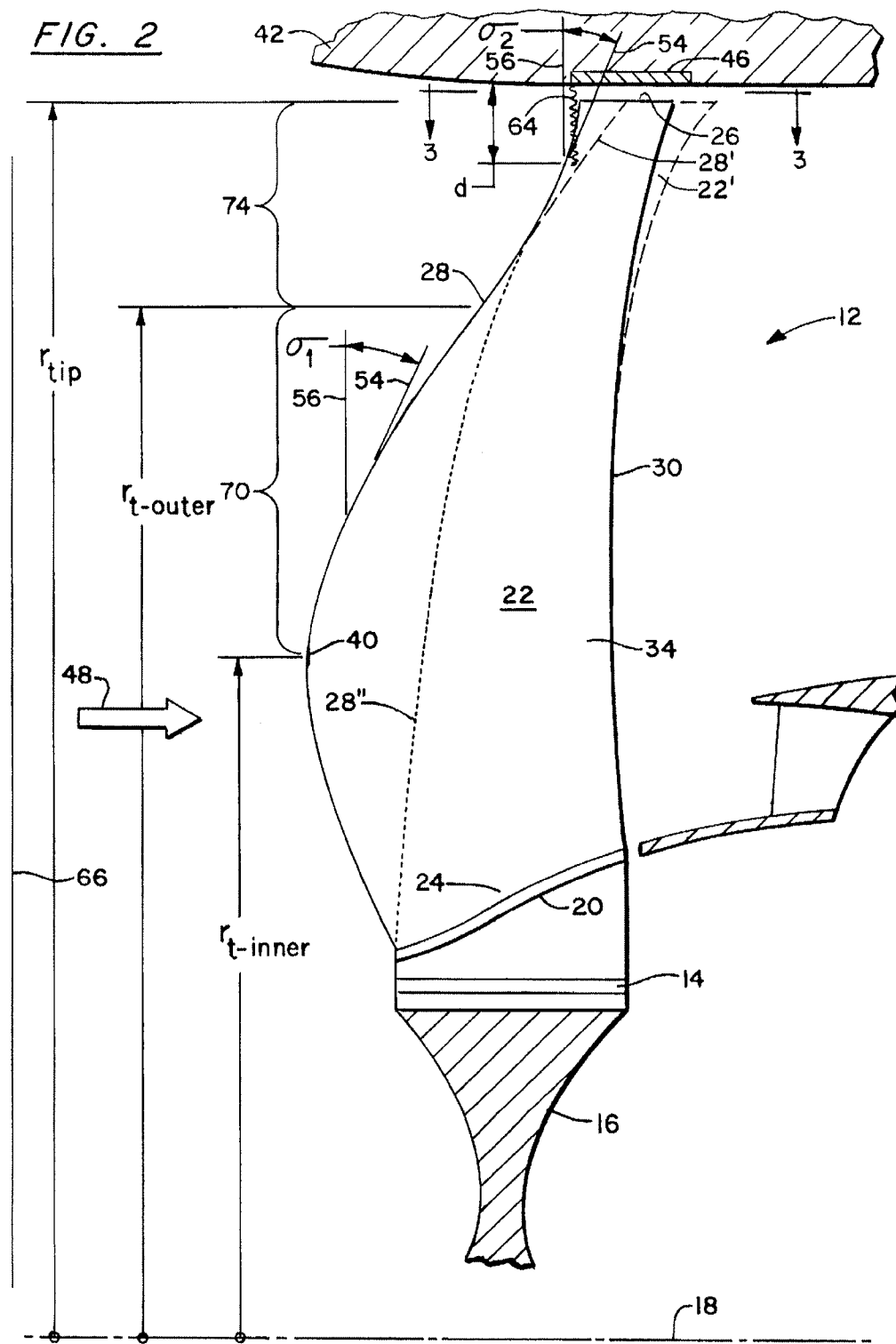


FIG. 1



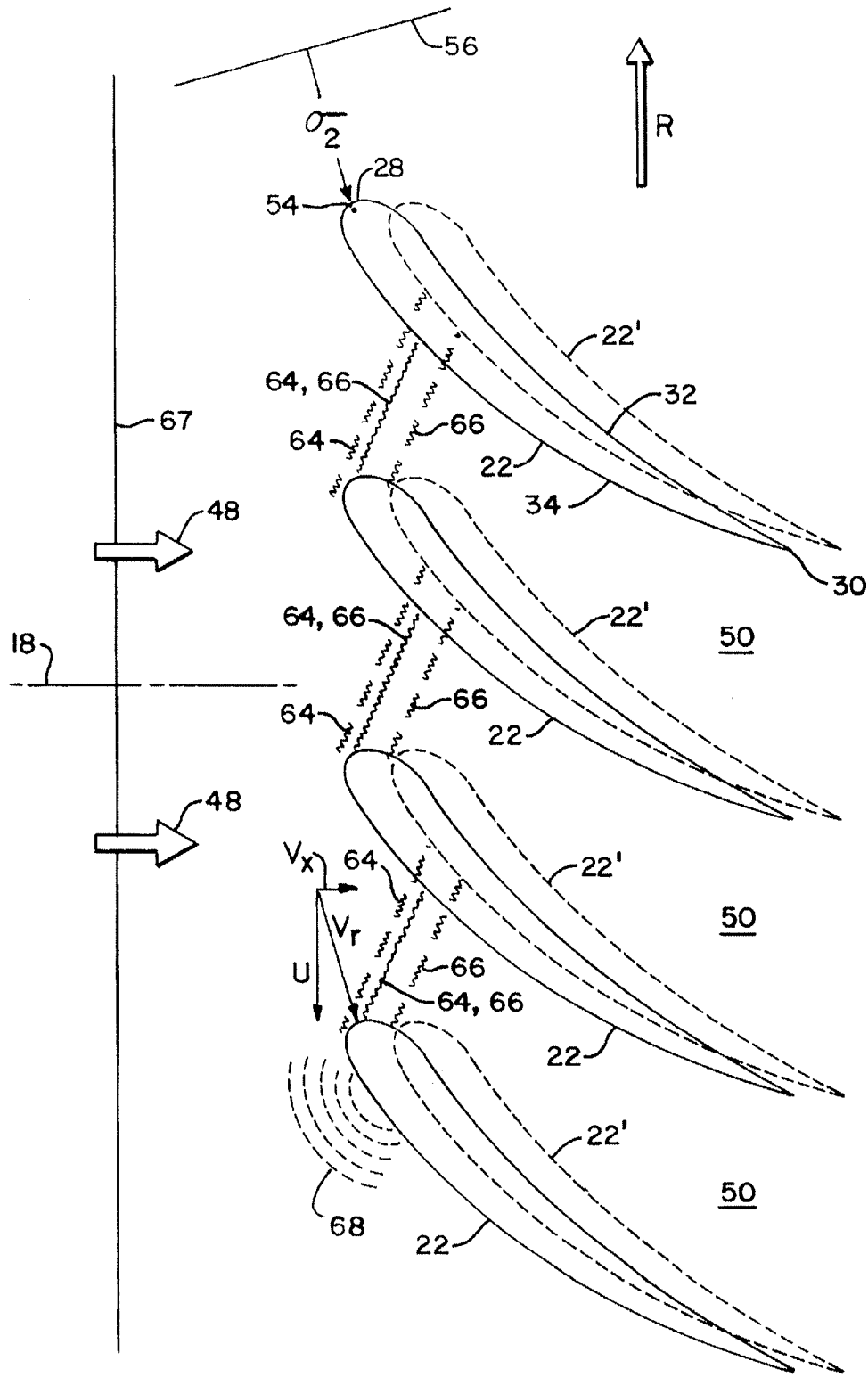


FIG. 3

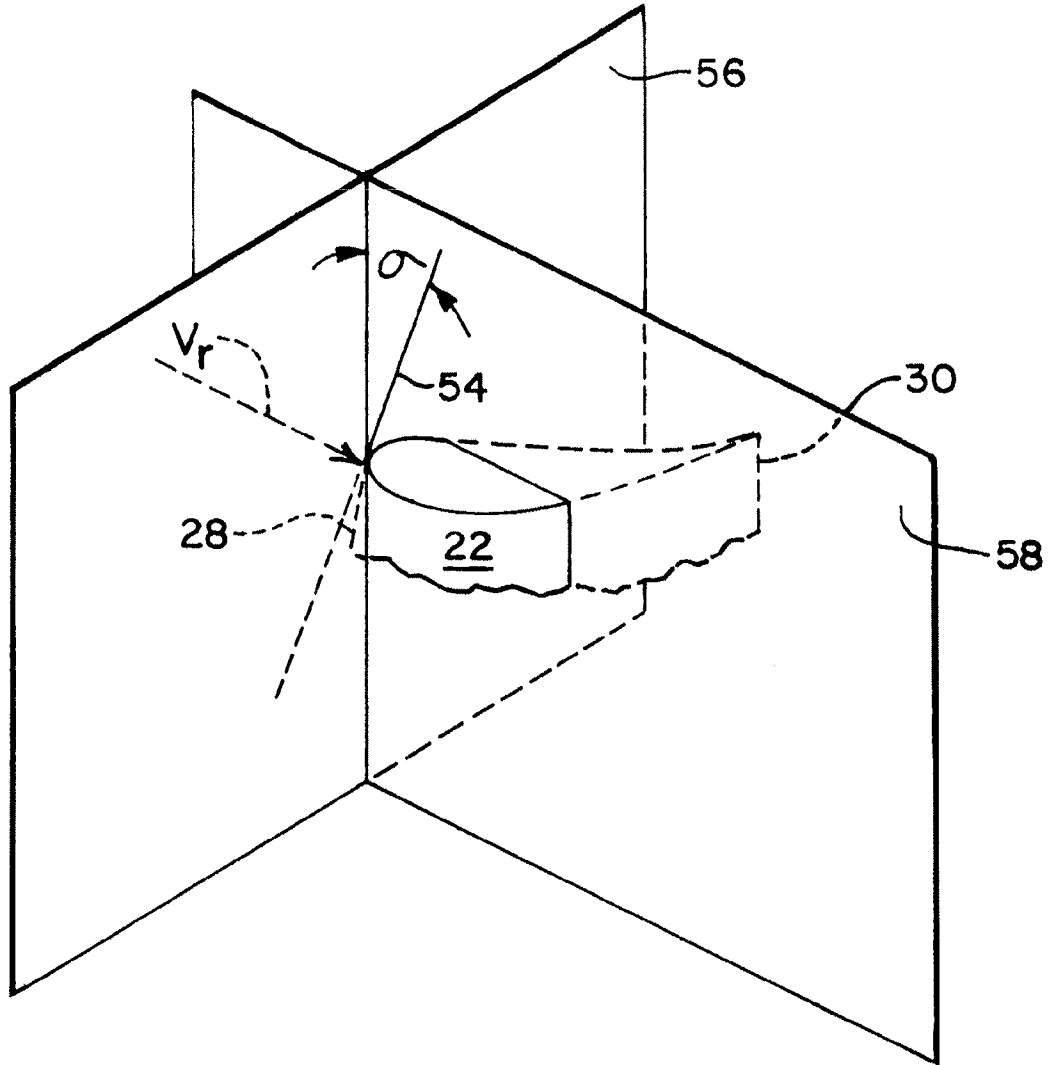


FIG. 4

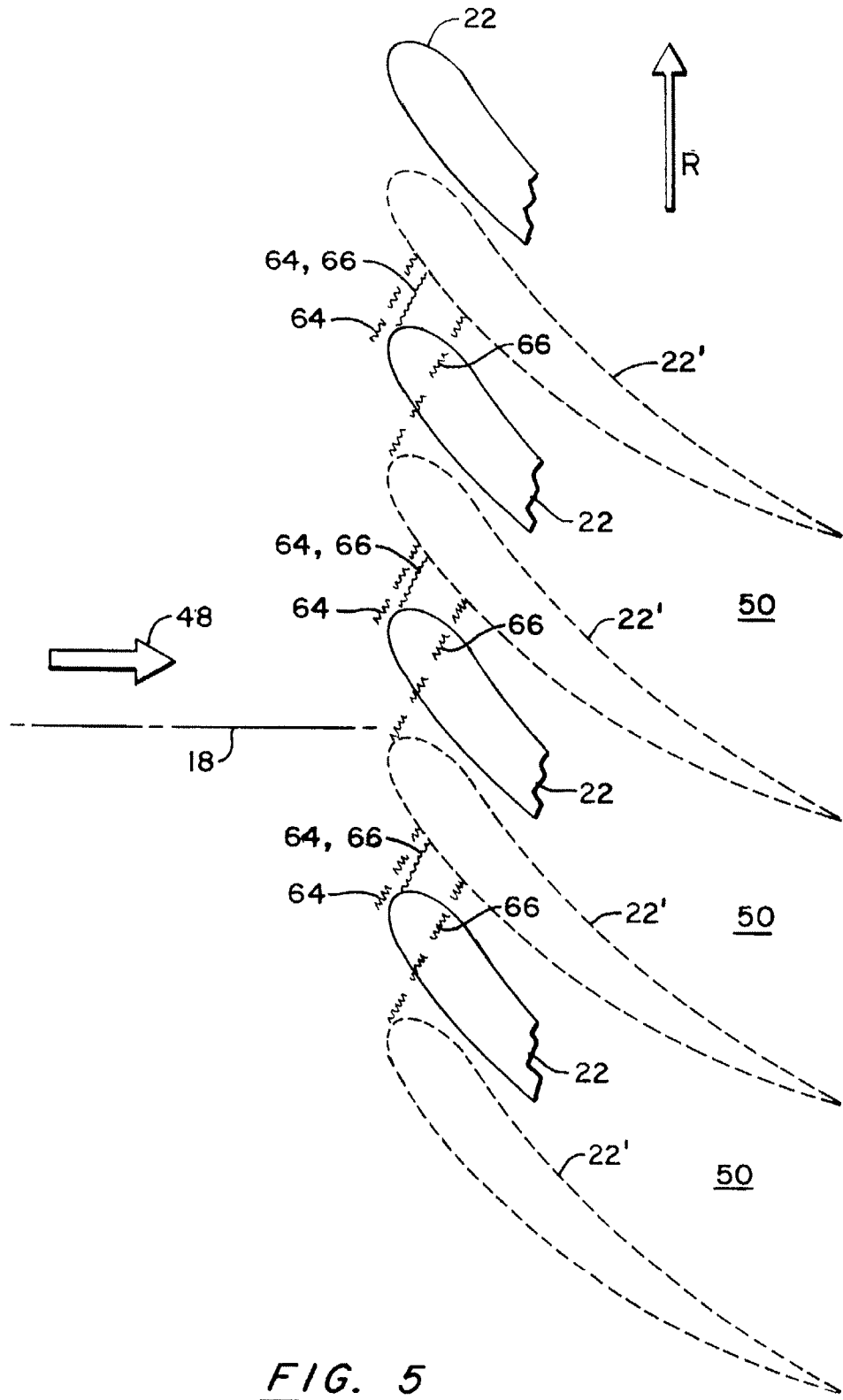
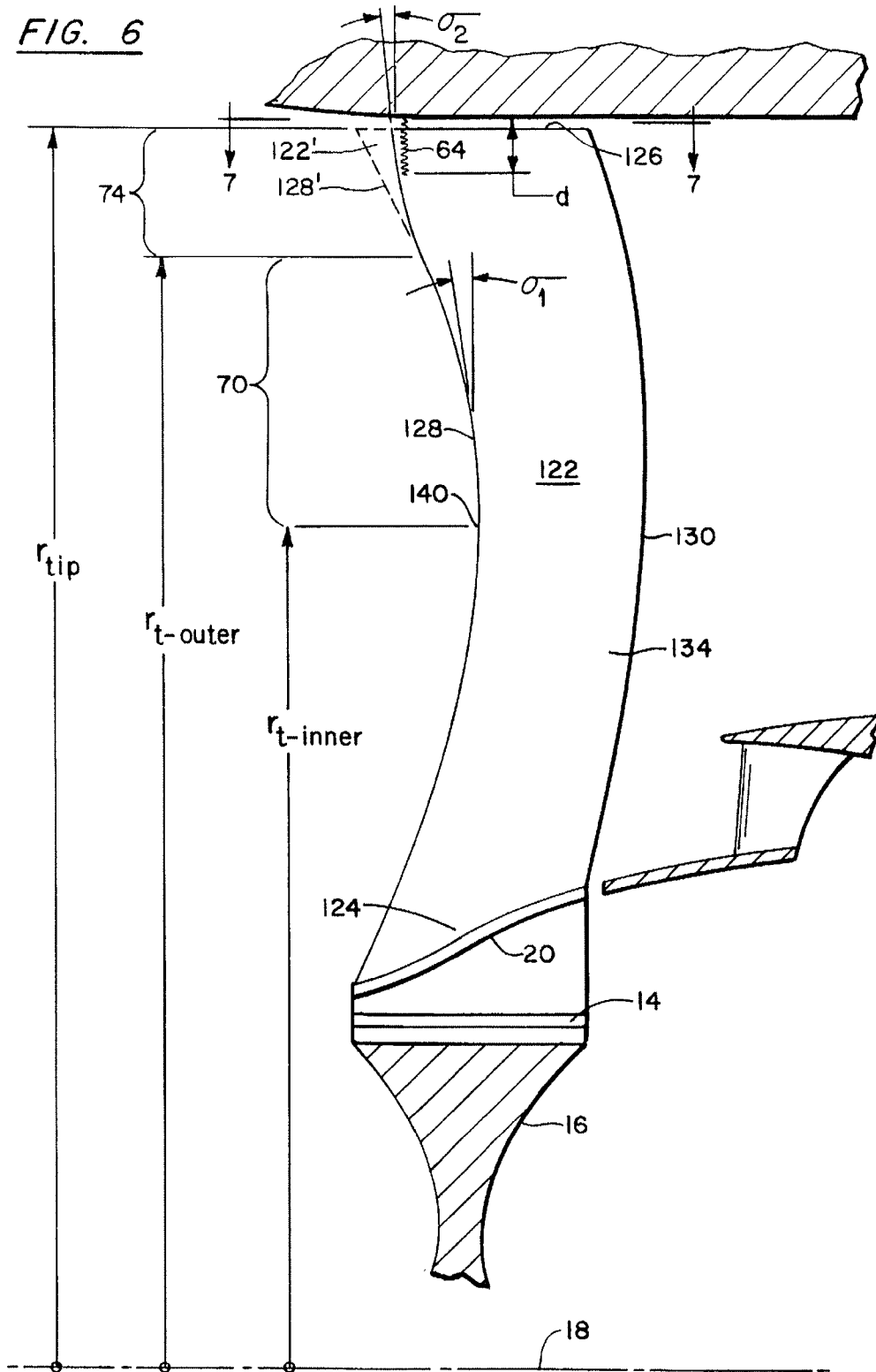


FIG. 5

FIG. 6



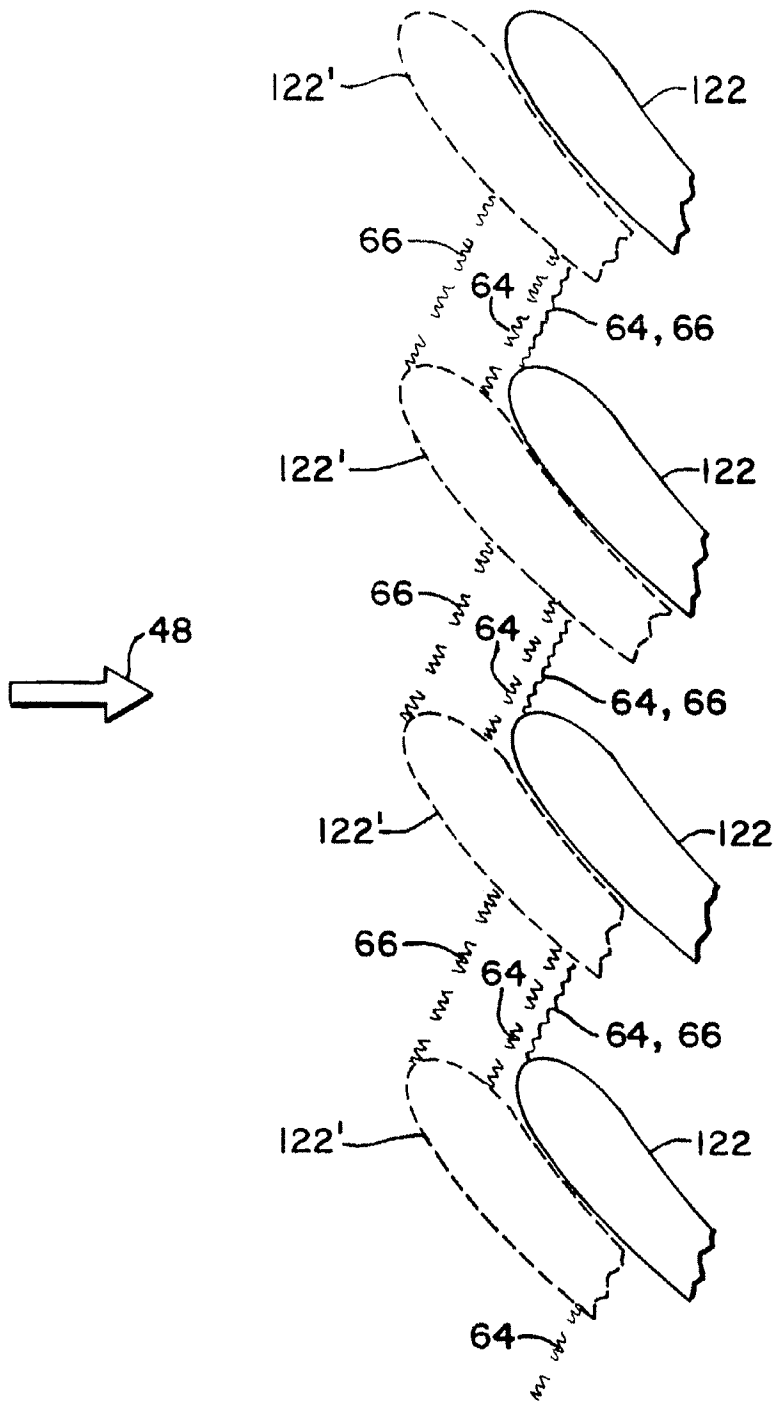


FIG. 7

US RE38,040 E

1

SWEPT TURBOMACHINERY BLADE

Matter enclosed in heavy brackets [] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.

CROSS REFERENCE TO RELATED REISSUE APPLICATIONS

This is the parent of a continuation reissue application filed on Jun. 5, 2001, and accorded application Ser. No. 09/874,931.

STATEMENT REGARDING GOVERNMENT RIGHTS

The government has certain rights to this invention under Department of Defense Contract No. N00140-91-C-2793.

TECHNICAL FIELD

This invention relates to turbomachinery blades, and particularly to blades whose airfoils are swept to minimize the adverse effects of supersonic flow of a working medium over the airfoil surfaces.

BACKGROUND OF THE INVENTION

Gas turbine engines employ cascades of blades to exchange energy with a compressible working medium gas that flows axially through the engine. Each blade in the cascade has an attachment which engages a slot in a rotatable hub so that the blades extend radially outward from the hub. Each blade has a radially extending airfoil, and each airfoil cooperates with the airfoils of the neighboring blades to define a series of interblade flow passages through the cascade. The radially outer boundary of the flow passages is formed by a case which circumscribes the airfoil tips. The radially inner boundary of the passages is formed by abutting platforms which extend circumferentially from each blade.

During engine operation the hub, and therefore the blades attached thereto, rotate about a longitudinally extending rotational axis. The velocity of the working medium relative to the blades increases with increasing radius. Accordingly, it is not uncommon for the airfoil leading edges to be swept forward or swept back to mitigate the adverse aerodynamic effects associated with the compressibility of the working medium at high velocities.

One disadvantage of a swept blade results from pressure waves which extend along the span of each airfoil suction surface and reflect off the surrounding case. Because the airfoil is swept, both the incident waves and the reflected waves are oblique to the case. The reflected waves interact with the incident waves and coalesce into a planar aerodynamic shock which extends across the interblade flow channel between neighboring airfoils. These "endwall shocks" extend radially inward a limited distance from the case. In addition, the compressibility of the working medium causes a passage shock, which is unrelated to the above described endwall shock, to extend across the passage from the leading edge of each blade to the suction surface of the adjacent blade. As a result, the working medium gas flowing into the channels encounters multiple shocks and experiences unrecoverable losses in velocity and total pressure, both of which degrade the engine's efficiency. What is needed is a turbomachinery blade whose airfoil is swept to mitigate the effects of working medium compressibility while also avoiding the adverse influences of multiple shocks.

2

DISCLOSURE OF THE INVENTION

It is therefore an object of the invention to minimize the aerodynamic losses and efficiency degradation associated with endwall shocks by limiting the number of shocks in each interblade passage.

According to the invention, a blade for a blade cascade has an airfoil which is swept over at least a portion of its span, and the section of the airfoil radially coextensive with the endwall shock intercepts the endwall shock extending from the neighboring airfoil so that the endwall shock and the passage shock are coincident.

In one embodiment the axially forwardmost extremity of the airfoil's leading edge defines an inner transition point located at an inner transition radius radially inward of the airfoil tip. An outer transition point is located at an outer transition radius radially intermediate the inner transition radius and the airfoil tip. The outer transition radius and the tip bound a blade tip region while the inner and outer transition radii bound an intermediate region. The leading edge is swept at a first sweep angle in the intermediate region and is swept at a second sweep angle over at least a portion of the tip region. The first sweep angle is generally nondecreasing with increasing radius and the second sweep angle is generally non-increasing with increasing radius.

The invention has the advantage of limiting the number of shocks in each interblade passage so that engine efficiency is maximized.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a cross sectional side elevation of the fan section of a gas turbine engine showing a swept back fan blade according to the present invention.

FIG. 2 is an enlarged view of the blade of FIG. 1 including an alternative leading edge profile shown by dotted lines and a prior art blade shown in phantom.

FIG. 3 is a developed view taken along the line 3—3 of FIG. 2 illustrating the tips of four blades of the present invention along with four prior art blades shown in phantom.

FIG. 4 is a schematic perspective view of an airfoil fragment illustrating the definition of sweep angle.

FIG. 5 is a developed view similar to FIG. 3 illustrating an alternative embodiment of the invention and showing prior art blades in phantom.

FIG. 6 is a cross sectional side elevation of the fan section of a gas turbine engine showing a forward swept fan blade according to the present invention and showing a prior art fan blade in phantom.

FIG. 7 is a developed view taken along the line 7—7 of FIG. 6 illustrating the tips of four blades of the present invention along with four prior art blades shown in phantom.

BEST MODE FOR CARRYING OUT THE INVENTION

Referring to FIGS. 1-3, the forward end of a gas turbine engine includes a fan section 10 having a cascade of fan blades 12. Each blade has an attachment 14 for attaching the blade to a disk or hub 16 which is rotatable about a longitudinally extending rotational axis 18. Each blade also has a circumferentially extending platform 20 radially outward of the attachment. When installed in an engine, the platforms of neighboring blades in the cascade abut each other to form the cascade's inner flowpath boundary. An airfoil 22 extending radially outward from each platform has a root 24, a tip 26, a leading edge 28, a trailing edge 30, a

3

pressure surface 32 and a suction surface 34. The axially forwardmost extremity of the leading edge defines an inner transition point 40 at an inner transition radius $r_{t\text{-inner}}$, radially inward of the tip. The blade cascade is circumscribed by a case 42 which forms the cascade's outer flowpath boundary. The case includes a rubstrip 46 which partially abrades away in the event that a rotating blade contacts the case during engine operation. A working medium fluid such as air 48 is pressurized as it flows axially through interblade passages 50 between neighboring airfoils.

The hub 16 is attached to a shaft 52. During engine operation, a turbine (not shown) rotates the shaft, and therefore the hub and the blades, about the axis 18 in direction R. Each blade, therefore, has a leading neighbor which precedes it and a trailing neighbor which follows it during rotation of the blades about the rotational axis.

The axial velocity V_x (FIG. 3) of the working medium is substantially constant across the radius of the flowpath. However the linear velocity U of a rotating airfoil increases with increasing radius. Accordingly, the relative velocity V_r of the working medium at the airfoil leading edge increases with increasing radius, and at high enough rotational speeds, the airfoil experiences supersonic working medium flow velocities in the vicinity of its tip. Supersonic flow over an airfoil, while beneficial for maximizing the pressurization of the working medium, has the undesirable effect of reducing fan efficiency by introducing losses in the working medium's velocity and total pressure. Therefore, it is typical to sweep the airfoil's leading edge over at least a portion of the blade span so that the working medium velocity component in the chordwise direction (perpendicular to the leading edge) is subsonic. Since the relative velocity V_r increases with increasing radius, the sweep angle typically increases with increasing radius as well. As shown in FIG. 4, the sweep angle σ at any arbitrary radius is the acute angle between a line 54 tangent to the leading edge 28 of the airfoil 22 and a plane 56 perpendicular to the relative velocity vector V_r . The sweep angle is measured in plane 58 which contains both the relative velocity vector and the tangent line and is perpendicular to plane 56. In conformance with this definition sweep angles σ_1 and σ_2 , referred to hereinafter and illustrated in FIGS. 2, 3 and 6 are shown as projections of the actual sweep angle onto the plane of the illustrations.

Sweeping the blade leading edge, while useful for minimizing the adverse effects of supersonic working medium velocity, has the undesirable side effect of creating an endwall reflection shock. The flow of the working medium over the blade suction surface generates pressure waves 60 (shown only in FIG. 1) which extend along the span of the blade and reflect off the case. The reflected waves 62 and the incident waves 60 coalesce in the vicinity of the case to form an endwall shock 64 across each interblade passage. The endwall shock extends radially inward a limited distance, d, from the case. As best seen in the prior art (phantom) illustration of FIG. 3, each endwall shock is also oblique to a plane 67 perpendicular to the rotational axis so that the shock extends axially and circumferentially. In principle, an endwall shock can extend across multiple interblade passages and affect the working medium entering those passages and affect the working medium entering those passages. In practice, expansion waves (as illustrated by the representative waves 68) propagate axially forward from each airfoil and weaken the endwall shock from the airfoil's leading neighbor so that each endwall shock usually affects only the passage wherein the endwall shock originated. In addition, the supersonic character of the flow causes passage shocks 66 to extend across the passages. The passage

4

shocks, which are unrelated to endwall reflections, extend from the leading edge of each blade to the suction surface of the blade's leading neighbor. Thus, the working medium is subjected to the aerodynamic losses of multiple shocks with a corresponding degradation of engine efficiency.

The endwall shock can be eliminated by making the case wall perpendicular to the incident expansion waves so that the incident waves coincide with their reflections. However other design considerations, such as constraints on the flowpath area and limitations on the case construction, may make this option unattractive or unavailable. In circumstances where the endwall shock cannot be eliminated, it is desirable for the endwall shock to coincide with the passage shock since the aerodynamic penalty of coincident shocks is less than that of multiple individual shocks.

According to the present invention, coincidence of the endwall shock and the passage shock is achieved by uniquely shaping the airfoil so that the airfoil intercepts the endwall shock extending from the airfoil's leading neighbor and results in coincidence between the endwall shock and the passage shock.

A swept back airfoil according to the present invention has a leading edge 28, a trailing edge 30, a root 24 and a tip 26 located at a tip radius r_{tip} . An inner transition point 40 located at an inner transition radius $r_{t\text{-inner}}$ is the axially forwardmost point on the leading edge. The leading edge of the airfoil is swept back by a radially varying first sweep angle σ_1 in an intermediate region 70 of the airfoil (in FIG. 2 plane 56 appears as the line defined by the plane's intersection with the plane of the illustration and in FIG. 3 the tangent line 54 appears as the point where the tangent line penetrates the plane of the Figure). The intermediate region 70 is the region radially bounded by the inner transition radius $r_{t\text{-inner}}$ and the outer transition radius $r_{t\text{-outer}}$. The first sweep angle, as is customary in the art, is nondecreasing with increasing radius, i.e. the sweep angle increases, or at least does not decrease, with increasing radius.

The leading edge 28 of the airfoil is also swept back by a radially varying second sweep angle σ_2 in a tip region 74 of the airfoil. The tip region is radially bounded by the outer transition radius $r_{t\text{-outer}}$ and a tip radius r_{tip} . The second sweep angle is nonincreasing (decreases, or at least does not increase) with increasing radius. This is in sharp contrast to the prior art airfoil 22' whose sweep angle increases with increasing radius radially outward of the inner transition radius.

The beneficial effect of the invention is appreciated primarily by reference to FIG. 3 which compares the invention (and the associated endwall and passage shocks) to a prior art blade (and its associated shocks) shown in phantom. Referring first to the prior art illustration in phantom, the endwall shock 64 originates as a result of the pressure waves 60 (FIG. 1) extending along the suction surface of each blade. Each endwall shock is oblique to a plane 67 perpendicular to the rotational axis, and extends across the interblade passage of origin. The passage shock 66 also extends across the flow passage from the leading edge of a blade to the suction surface of the blade's leading neighbor. The working medium entering the passages is therefore adversely influenced by multiple shocks. By contrast, the nonincreasing character of the second sweep angle of a swept back airfoil 22 according to the invention causes a portion of the airfoil leading edge to be far enough forward (upstream) in the working medium flow that the section of the airfoil radially coextensive with the endwall shock

5

extending from the airfoil's leading neighbor intercepts the endwall shock 64 (the unique sweep of the airfoil does not appreciably affect the location or orientation of the endwall shock; the phantom endwall shock associated with the prior art blade is illustrated slightly upstream of the endwall shock for the airfoil of the invention for illustrative clarity). In addition, the passage shock 66 (which remains attached to the airfoil leading edge and therefore is translated forward along with the leading edge) is brought into coincidence with the endwall shock so that the working medium does not encounter multiple shocks.

The embodiment of FIGS. 2 and 3 illustrates a blade whose leading edge, in comparison to the leading edge of a conventional blade, has been translated axially forward parallel to the rotational axis (the corresponding translation of the trailing edge is an illustrative convenience—the location of the trailing edge is not embraced by the invention). However the invention contemplates any blade whose airfoil intercepts the endwall shock to bring the passage shock into coincidence with the endwall shock. For example, FIG. 5 illustrates an embodiment where a section of the tip region is displaced circumferentially (relative to the prior art blade) so that the blade intercepts the endwall shock 64 and brings it into coincidence with the passage shock 66. As with the embodiment of FIG. 3, the displaced section extends radially inward far enough to intercept the endwall shock over its entire radial extent and brings it into coincidence with the passage shock 66. This embodiment functions as effectively as the embodiment of FIG. 3 in terms of bringing the passage shock into coincidence with the endwall shock. However it suffers from the disadvantage that the airfoil tip is curled in the direction of rotation R. In the event that the blade tip contacts the rubstrip 46 during engine operation, the curled blade tip will gouge rather than abrade the rubstrip necessitating its replacement. Other alternative embodiments may also suffer from this or other disadvantages.

The invention's beneficial effects also apply to a blade having a forward swept airfoil. Referring to FIG. 6 and 7, a forward swept airfoil 122 according to the present invention has a leading edge 128, a trailing edge 130, a root 124 and a tip 126 located at a tip radius r_{tip} . An inner transition point 140 located at an inner transition radius r_{inner} is the axially aftmost point on the leading edge. The leading edge of the airfoil is swept forward by a radially varying first sweep angle σ_1 in an intermediate region 70 of the airfoil. The intermediate region is radially bounded by the inner transition radius r_{inner} and the outer transition radius r_{outer} . The first sweep angle $[\sigma_1]$ is nondecreasing with increasing radius, i.e. the sweep angle increases, or at least does not decrease, with increasing radius.

The leading edge 128 of the airfoil is also swept forward by a radially varying second sweep angle σ_2 in a tip region 74 of the airfoil. The tip region is radially bounded by the outer transition radius r_{outer} and the tip radius r_{tip} . The second sweep angle is nonincreasing (decreases, or at least does not increase) with increasing radius. This is in sharp contrast to the prior art airfoil 122' whose sweep angle increases with increasing radius radially outward of the inner transition radius.

In the forward swept embodiment of the invention, as in the swept back embodiment, the nonincreasing sweep angle σ_2 in the tip region 74 causes the endwall shock 64 to be coincident with the passage shock 66 for reducing the aerodynamic losses as discussed previously. This is in contrast to the prior art blade, shown in phantom where the endwall shock and the passage shock are distinct and therefore impose multiple aerodynamic losses on the working medium.

6

In the swept back embodiment of FIG. 2, the inner transition point is the axially forwardmost point on the leading edge. The leading edge is swept back at radii greater than the inner transition radius. The character of the leading edge sweep inward of the inner transition radius is not embraced by the invention. In the forward swept embodiment of FIG. 6, the inner transition point is the axially aftmost point on the leading edge. The leading edge is swept forward at radii greater than the inner transition radius. As with the swept back embodiment, the character of the leading edge sweep inward of the inner transition radius is not embraced by the invention. In both the forward swept and back swept embodiments, the inner transition point is illustrated as being radially outward of the airfoil root. However the invention also comprehends a blade whose inner transition point (axially forwardmost point for the swept back embodiment and axially aftmost point for the forward swept embodiment) is radially coincident with the leading edge of the root. This is shown, for example, by the dotted leading edge 28" of FIG. 2.

The invention has been presented in the context of a fan blade for a gas turbine engine, however, the invention's applicability extends to any turbomachinery airfoil wherein flow passages between neighboring airfoils are subjected to multiple shocks.

We claim:

1. A turbomachinery blade for a turbine engine having a cascade of blades rotatable about a rotational axis so that each blade in the cascade has a leading neighbor and a trailing neighbor, and each blade cooperates with its neighbors to define flow passages for a working medium gas, the blade cascade being circumscribed by a case and under some operational conditions an endwall shock extends a limited distance radially inward from the case and also extends axially and circumferentially across the flow passages, and a passage shock also extends across the flow passages, the turbomachinery blade including an airfoil having a leading edge, a trailing edge, a root, a tip and an inner transition point located at an inner transition radius radially inward of the tip, the blade characterized in that at least a portion of the leading edge radially outward of the inner transition point is swept and a section of the airfoil radially coextensive with the endwall shock extending from the leading neighbor intercepts the endwall shock so that the endwall shock and the passage shock are coincident.

2. A turbomachinery blade for a turbine engine having a cascade of blades rotatable about a rotational axis so that each blade in the cascade has a leading neighbor and a trailing neighbor, and each blade cooperates with its neighbors to define flow passages for a working medium gas, the blade cascade being circumscribed by a case and under some operational conditions an endwall shock extends a limited distance radially inward from the case and also extends axially and circumferentially across the flow passages and a passage shock also extends across the flow passages, the turbomachinery blade including an airfoil having a leading edge, a trailing edge, a root, a tip located at a tip radius, an inner transition point located at an inner transition radius radially inward of the tip, and an outer transition point at an outer transition radius radially intermediate the inner transition radius and the tip radius, the blade having a tip region bounded by the outer transition radius and the tip radius, and an intermediate region bounded by the inner transition radius and the outer transition radius, the blade characterized in that the leading edge is swept in the intermediate region at a first sweep angle which is generally nondecreasing with increasing radius, and the leading edge is swept over at least

a portion of the tip region at a second sweep angle which is generally nonincreasing with increasing radius so that the section of the airfoil radially coextensive with the endwall shock extending from the leading neighbor intercepts the endwall shock so that the endwall shock and the passage shock are coincident.

3. The turbomachinery blade of claim 1 or 2 characterized in that the inner transition radius is coincident with the root at the leading edge of the blade.

4. A turbomachinery blade for a gas turbine engine fan comprising a plurality of blades mounted for rotation about a fan axis with neighboring blades forming passages for a working medium gas, wherein:

the blade has a configuration enabling the fan to rotate at speeds providing supersonic flow velocities over the blade in at least a portion of each passage causing the formation of a shock in the gas adjacent an inner wall of a case forming an outer boundary for the working medium gas flowing through the passages;

the blade has a leading edge with an inner region ending at an inward boundary of an intermediate region and a tip region beginning at an outward boundary of the intermediate region and extending to a tip end of the blade, the inner region being swept forward and the intermediate region being swept rearward at a sweep angle that does not decrease; and

the tip region is translated forward relative to a leading edge with the same sweep angle as the outward boundary of the intermediate region, to provide a sweep angle that causes the blade to intercept the shock.

5. The turbomachinery blade of claim 4, wherein throughout the tip region the sweep angle is less than the sweep angle at the outward boundary of the intermediate region.

6. The turbomachinery blade of claim 5, wherein the sweep angle decreases throughout the tip region.

7. The turbomachinery blade of claim 6, wherein the sweep angle increases throughout the intermediate region.

8. The turbomachinery blade of any one of claims 4 to 7, wherein the inner region extends between a root end of the blade and the inward boundary of the intermediate region, and the entire inner region is swept forward.

9. A blade for a gas turbine engine fan comprising a plurality of blades mounted for rotation within a case circumscribing the blades and forming an outer boundary for a working medium gas flowing through passages formed by neighboring blades, wherein:

the blade has a configuration enabling the fan to rotate at speeds providing supersonic flow velocities over the blade in at least a portion of each passage;

the blade has a leading edge with an inner region ending at an inward boundary of an intermediate region and a tip region beginning at an outward boundary of the intermediate region and extending to a tip end of the blade, the inner region being swept forward and the intermediate region being swept rearward at a sweep angle that does not decrease from the inward boundary of the intermediate region to the outward boundary of the intermediate region; and

throughout the tip region the sweep angle is less than the sweep angle at the outward boundary of the intermediate region.

10. The blade of claim 9, wherein the tip region is translated forward relative to a leading edge with the same sweep angle as the outward boundary of the intermediate region.

11. The blade of claim 10, wherein the inner region extends between a root end of the blade and the inward

boundary of the intermediate region, and the entire inner region is swept forward.

12. The blade of claim 11, wherein:

the intermediate region sweep angle increases throughout the intermediate region; and

the tip region sweep angle decreases throughout the tip region.

13. The blade of claim 10, wherein the tip region sweep angle decreases throughout the tip region.

14. The blade of claim 13, wherein the intermediate region sweep angle increases throughout the intermediate region.

15. The blade of claim 9, wherein the tip region maintains a rearward sweep throughout the tip region.

16. A gas turbine engine fan, comprising a plurality of blades mounted for rotation within a case circumscribing the blades and forming an outer boundary for a working medium gas flowing through passages formed by neighboring blades, wherein:

each blade has a configuration enabling the fan to rotate at speeds providing supersonic working medium gas velocities over the blade at least in the vicinity of the passage proximate to the case;

each blade has a leading edge with an inner region ending at an inward boundary of a swept intermediate region and a swept tip region beginning at an outward boundary of the intermediate region and extending to a tip end of the blade, the inner region of each blade being swept forward and the intermediate region of each blade being swept rearward at a sweep angle that does not decrease from the inward boundary of the intermediate region to the outward boundary of the intermediate region; and

throughout the tip region the sweep angle of each blade is less than the sweep angle at the outward boundary of the intermediate region.

17. The gas turbine engine fan of claim 16, wherein the tip region is translated forward relative to a leading edge with the same sweep angle as the outward boundary of the intermediate region.

18. The gas turbine engine fan of claim 17, wherein:
the intermediate region sweep angle of each blade increases throughout the intermediate region; and
the tip region sweep angle of each blade decreases throughout the tip region.

19. The gas turbine engine fan of claim 18, wherein the inner region of the leading edge of each blade begins at a root end of the blade and extends to the inward boundary of the intermediate region, and the entire inner region of each blade is swept forward.

20. A gas turbine engine fan comprising a plurality of identical blades, each blade being mounted for rotation within a case circumscribing the blades and having an inner wall forming an outer boundary for a working medium gas flowing through passages formed by neighboring blades, wherein:

each blade has a configuration enabling the fan to rotate at speeds providing supersonic working medium gas velocities over the blade in the vicinity of the passages proximate to the case;

each blade has a leading edge with an inner region, an intermediate region and a tip region, the inner region extending to an inward boundary of the intermediate region, and the tip region extending from an outward boundary of the intermediate region to a tip end of the blade; and

US RE38,040 E

9

the inner region is swept forward, the intermediate region is swept rearward at a sweep angle that does not decrease, and the tip region is translated forward relative to a leading edge with the same sweep angle as the outward boundary of the intermediate region.

21. The gas turbine engine fan of claim 20, wherein the tip region maintains a rearward sweep throughout the tip region.

22. The gas turbine engine fan of claim 20, wherein: the intermediate region sweep angle of each blade increases throughout the intermediate region; and the tip region of each blade is swept at a sweep angle that decreases throughout the tip region.

23. The gas turbine engine fan of claim 20, wherein the inner wall of the case is perpendicular to pressure waves that extend spanwise of the blades as they rotate, the waves being incident to the case wall in a region of the blades.

24. The gas turbine engine fan of claim 20, wherein a projection of the tip end of each blade onto a radial plane is parallel to the inner wall of the casing in longitudinal cross-section.

25. The gas turbine engine fan of claim 20, wherein the inner region of the leading edge of each blade begins at a root end of the blade, and the entire inner region of each blade is swept forward.

26. A blade for a gas turbine engine rotatable within a case at speeds providing supersonic flow over at least a portion of the blade, wherein the blade has a leading edge with a forward swept inner region, the inner region ending at a rearward swept middle region having a sweep angle that does not decrease throughout the middle region, the middle region ending at a tip region that is translated forward relative to a leading edge with the same sweep angle as the end of the middle region.

10

27. The blade of claim 26, wherein the tip region maintains a rearward sweep throughout the tip region.

28. The blade of claim 26, wherein the inner region extends from a blade root to the middle region and the leading edge is swept forward throughout the inner region.

29. The blade of claim 28, wherein the sweep angle of the middle region increases throughout the middle region.

30. The blade of claim 29, wherein throughout the tip region the sweep angle is less than the sweep angle at the end of the middle region.

31. The blade of claim 30, wherein the sweep angle of the tip region decreases from the end of the middle region to a tip end of the blade.

32. A blade for a gas turbine engine rotatable within a case at speeds providing supersonic flow over at least a portion of the blade, wherein the blade has a leading edge with a forward swept middle region having a sweep angle that does not decrease throughout the middle region and ending at a tip region that is translated rearward relative to a leading edge with the same sweep angle as the end of the middle region.

33. The blade of claim 32, wherein the tip region maintains a forward sweep throughout the tip region.

34. The blade of claim 32, wherein the leading edge has a rear swept inner region.

35. The blade of claim 34, wherein the sweep angle of the middle region increases throughout the middle region.

36. The blade of claim 35, wherein throughout the tip region the sweep angle is less than the sweep angle at the end of the middle region.

37. The blade of claim 36, wherein the sweep angle of the tip region decreases from the end of the middle region to a tip end of the blade.

* * * * *