

# EXHIBIT A

1. In a lost foam casting system,
  2. a closed curvilinear track means having
    3. a loading and compaction station,
    4. a metal pouring station, and
    5. a mold unloading system;
  6. a plurality of flask carrying gondolas
    7. supported for movement along the track means
    8. with each gondola including means for registering said flask thereon for alignment in said compaction station, and
    9. with each of said gondolas being pivotally connected to each adjacent gondola;
  10. drive means for effecting intermittent movement of the mold carriers between indexed positions along said track means;
  11. a plurality of mold forming flasks
    - 11a. adapted for registry in said gondolas, and
    - 11b. detachably supported thereon.